



OLED MODULE

MODULE NO. :

KSEOM09101-4 SERIES

Customer:

Approved by:

Approved by	Checked by	Prepared by

GENERAL SPECIFICATION

MODULE NO. :

CUSTOMER P/N:

VERSION NO.	CHANGE DESCRIPTION	DATE
0	ORIGINAL VERSION	2014/08/20

CONTENTS

1. FUNCTIONS & FEATURES 2
2. MECHANICAL SPECIFICATIONS 2
3. EXTERNAL DIMENSIONS (I unit: mm)···································
4. BLOCK DIAGRAM······ 4
5. PIN ASSIGNMENT 4
6. ABSOLUTE MAXIMUM RATINGS ······ 5
7. ELECTRICAL CHARACTERISTICS ······ 5
8. COMMANDS 8
9. FUNCTIONAL SPECIFICATION ······ 12
10. MODULE ACCEPT QUALITY LEVEL (AQL)·······14
11. RELIABILITY TEST15
12. QUALITY DESCRIPTION & APPLICTION NOTE

1. FUNCTIONS & FEATURES

LCD TYPE:

MODULE MODEL	LCD TYPE	REMARK
KSEOM09101W-4	0.91" OLED Passive Matrix White	
KSEOM09101B-4	0.91" OLED Passive Matrix Blue	

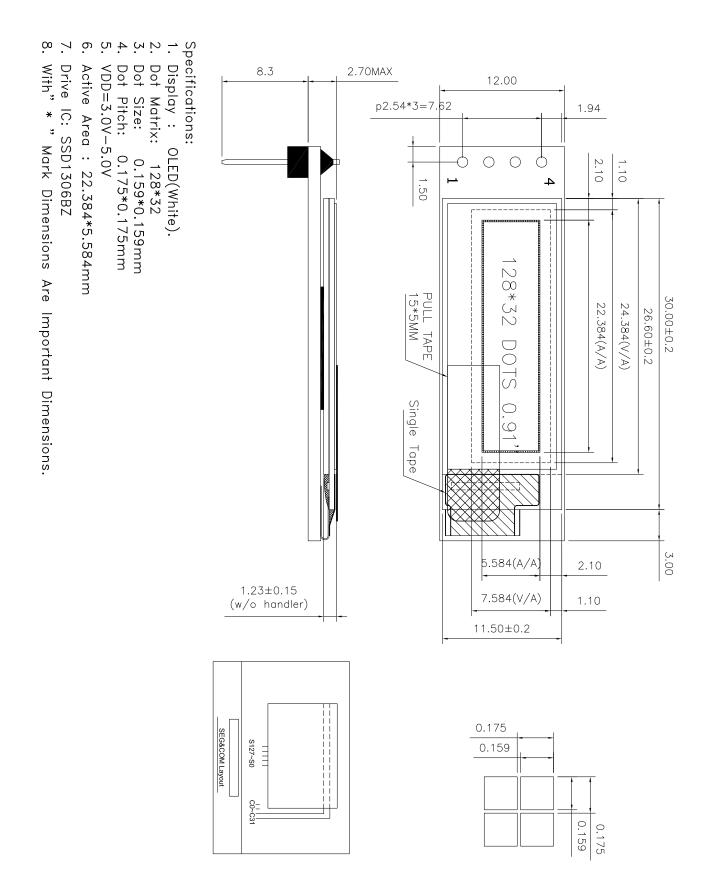
* KSEOM09101B-4-N, KSEOM09101W-4-N modifications: IIC connector is not soldered.

ж	Driving Scheme	: 1/64 Duty,
ж	Drive IC	: SSD1306
ж	Power Supply Voltage	: 3.0V
ж	V _{CC}	: 9.0V
ж	Interface	: IIC
ж	RoHS Compliant	

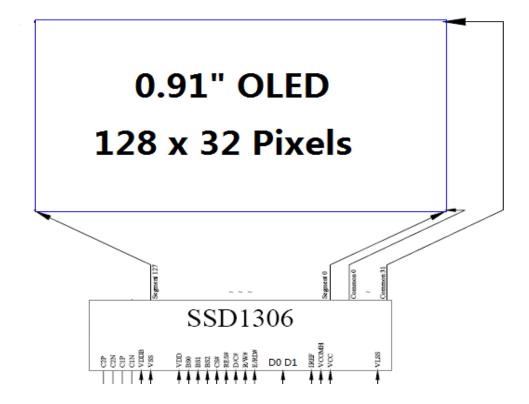
2. MECHANICAL SPECIFICATIONS

ж	Module Size	: 30.00 (L) x12.00 (W) x2.70Max (T) mm
ж	Viewing Area	: 24.384(L) x 7.584 (W) mm
ж	Active Area	: 22.384 (L) x 5.584 (W) mm
ж	Dot Pitch	: 0.175 (W) x 0.175 (H) mm
Ħ	Dot Size	: 0.159 (W) x 0.159 (H) mm

3. EXTERNAL DIMENSIONS (⊕⊖ unit: mm)



4. BLOCK DIAGRAM



5. PIN ASSIGNMENT

PIN	SYMBOL	Descriptions
1	GND	Ground of Logic Circuit
2	VDD	Power Supply for Logic
3	SCK	Serial clock input.
4	SDA	Serial data input.

6. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Min	Max	Unit	Notes
Supply Voltage for Logic	V _{DD}	-0.3	4	V	1, 2
Supply Voltage for Display	V _{CC}	0	16	V	1, 2
Supply Voltage for DC/DC	V _{BAT}	-0.3	5	V	1, 2
Operating Temperature	T _{OP}	-40	85	°C	
Storage Temperature	T _{STG}	-40	85	°C	3
Life Time (120 cd/m ²)	•	10,000	-	hour	4
Life Time (80 cd/m ²)		30,000	-	hour	4
Life Time (60 cd/m ²)		50,000	-	hour	4

Note 1: All the above voltages are on the basis of " $V_{55} = 0V''$.

Note 2: When this module is used beyond the above absolute maximum ratings, permanent breakage of the module may occur. Also, for normal operations, it is desirable to use this module under the conditions according to Section 3. "Optics & Electrical Characteristics". If this module is used beyond these conditions, malfunctioning of the module can occur and the reliability of the module may deteriorate.

Note 4: V_{CC} = 12.0V, T_a = 25°C, 50% Checkerboard.

Software configuration follows Section 4.4 Initialization.

End of lifetime is specified as 50% of initial brightness reached. The average operating lifetime at room temperature is estimated by the accelerated operation at high temperature conditions.

7. ELECTRICAL CHARACTERISTICS

7.1. Optics Characteristics

Characteristics	Symbol	Conditions	Min	Тур	Max	Unit
Brightness (Vcc Supplied Externally)	L _{br}	Note 5	150	-	-	cd/m ²
Brightness (V _{cc} Generated by Internal DC/DC)	L _{br}	Note 6	150	180	-	cd/m²
C.I.E. (White)	(x) (y)	C.I.E. 1931	0.28 0.31	0.32 0.35	0.36 0.39	
Dark Room Contrast	CR		-	2000:1	-	
Viewing Angle			-	Free	-	degree

* Optical measurement taken at V_{DD} = 2.8V, V_{CC} = 8V. Software configuration follows Section 4.4 Initialization.

Note 3: The defined temperature ranges do not include the polarizer. The maximum withstood temperature of the polarizer should be 80°C.

7.2. DC CHARACTERISTICS

Characteristics	Symbol	Conditions	Min	Тур	Max	Unit
Supply Voltage for Logic	VDD		1.65	2.8	3.3	v
Supply Voltage for Display (Supplied Externally)	Vcc	Note 5 (Internal DC/DC Disable)	6.4	-	9.0	v
Supply Voltage for DC/DC	Veer	Internal DC/DC Enable	3.5	-	4.2	V
Supply Voltage for Display (Generated by Internal DC/DC)	Vcc	Note 6 (Internal DC/DC Enable)	6.4	-	9	V
High Level Input	VIH	I _{OUT} = 100µA, 3.3MHz	0.8×V _{DD}	-	VDD	v
Low Level Input	VIL	I _{OUT} = 100μA, 3.3MHz	0	-	0.2×V _{DD}	v
High Level Output	V _{OH}	I _{OUT} = 100μA, 3.3MHz	0.9×V _{DD}	-	VDD	v
Low Level Output	VOL	I _{OUT} = 100µA, 3.3MHz	0	-	0.1×V _{DD}	v
Operating Current for V _{DD}	IDD		-	180	300	μA
Operating Current for V _{CC} (V _{CC} Supplied Externally)	Icc	Note 7	-	10	16	mA
Operating Current for V ₂₄₇ (V _{CC} Generated by Internal DC/DC)	Int	Note 8	-	23.0	29.0	mА
Sleep Mode Current for V _{DD}	IDD, SLEEP		-	1	5	μA
Sleep Mode Current for $V_{\mbox{\scriptsize CC}}$	I _{CC, SLEEP}		-	2	10	μA

Note 5 & 6: Brightness (Lbr) and Supply Voltage for Display (Vcc) are subject to the change of the panel characteristics and the customer's request.

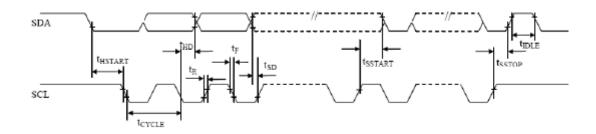
Note 7: $V_{DD} = 2.8V$, $V_{CC} = 8V$, 100% Display Area Turn on. Note 8: $V_{DD} = 2.8V$, $V_{CC} = 8V$, 100% Display Area Turn on. * Software configuration follows Section 4.4 Initialization.

7.3.AC CHARACTERISTICS

1 I ² C Interface Timing Ch	aracteristics:
--	----------------

Symbol	Description	Min	Мах	Unit
t _{cycle}	Clock Cycle Time	2.5	-	μs
t HSTART	Start Condition Hold Time	0.6	-	μs
	Data Hold Time (for "SDA _{OUT} " Pin)	0		
t _{HD}	Data Hold Time (for "SDA _{IN} " Pin)	300	-	ns
t _{SD}	Data Setup Time	100	-	ns
t _{sstart}	Start Condition Setup Time (Only relevant for a repeated Start condition)	0.6	-	μs
t _{SSTOP}	Stop Condition Setup Time	0.6	-	μs
t _R	Rise Time for Data and Clock Pin		300	ns
t _F	Fall Time for Data and Clock Pin		300	ns
t _{IDLE}	Idle Time before a New Transmission can Start	1.3	-	μs

* ($V_{DD} - V_{SS} = 1.65V$ to 3.3V, $T_a = 25^{\circ}C$)



8. COMMANDS

1. F	D/C#=0, R/W#(WR#) = 0, E(RD#=1) unless specific setting is stated) Fundamental Command Table										
D/C	#Hex	D 7	D6	D5	D4	D3	D2	D1	D0	Command	Description
0	81	1	0	0	0	0	0	0	1	Set Contrast Control	Double byte command to select 1 out of 256
0	A[7:0]	A7	A ₆	A_5	A_4	A ₃	A ₂	A ₁	A ₀		contrast steps. Contrast increases as the value
											increases.
											(RESET = 7Fh)
0	A4/A5	1	0	1	0	0	1	0	X_0	Entire Display ON	A4h, X ₀ =0b: Resume to RAM content display
											(RESET)
											Output follows RAM content
											A5h, X ₀ =1b: Entire display ON
~		<u> </u>	<u> </u>		_		- ·			a	Output ignores RAM content
0	A6/A7	1	0	1	0	0	1	1	X_0	Set Normal/Inverse	A6h, X[0]=0b: Normal display (RESET)
										Display	0 in RAM: OFF in display panel 1 in RAM: ON in display panel
											A7h, X[0]=1b: Inverse display
											0 in RAM: ON in display panel
											1 in RAM: OFF in display panel
0	AE	1	0	1	0	1	1	1	X ₀	Set Display ON/OFF	AEh, X[0]=0b:Display OFF (sleep mode)
-	AF	-	1	-	, i	-	-	-		set zniping et a et i	(RESET)
	[AFh X[0]=1b:Display ON in normal mode

2. Scroll	2. Scrolling Command Table											
D/C#He	x	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description	
0 26/	/27	0	0	1	0	0	1	1	X ₀	Continuous	26h, X[0]=0, Right Horizontal Scroll	
0 A['	7:0]	0	0	0	0	0	0	0	0	Horizontal Scroll		
0 B[2	2:0]	*	*	*	*	*	B ₂	B1	B0	Setup	(Horizontal scroll by 1 column)	
	2:0]	*	*	*	*	*	C_2	C1	C ₀		A[7:0] : Dummy byte (Set as 00h)	
	2:0]	*	*	*	*	*	D2	D	D ₀		B[2:0] : Define start page address	
	7:0]	0	0	0	0	0	0	0	o		000b - PAGE0 011b - PAGE3 110b - PAGE6	
	7:0]	1	1	1	1	1	1	1	1		001b - PAGE1 100b - PAGE4 111b - PAGE7	
ľ ľ'	1	-	-	-	-	-	-	-	-		010b - PAGE2 101b - PAGE5	
											C[2:0] : Set time interval between each scroll step in	
											terms of frame frequency	
											000b - 5 frames 100b - 3 frames	
											001b - 64 frames 101b - 4 frames	
											010b - 128 frames 110b - 25 frame	
											011b - 256 frames 111b - 2 frame	
											D[2:0] : Define end page address	
											000b - PAGE0 011b - PAGE3 110b - PAGE6	
											001b - PAGE1 100b - PAGE4 111b - PAGE7	
											010b - PAGE2 101b - PAGE5	
											The value of D[2:0] must be larger or equal	
											to B[2:0]	
											E[7:0] : Dummy byte (Set as 00h)	
											[]	
											F[7:0] : Dummy byte (Set as FFh)	
<u> </u>			-		-		1		1	1	I	

Product Specification

	Scrolling Command Table /C#Hex D7 D6 D5 D4 D3 D2 D1 D0 Command Description										
			_		_	D3	D2	D1	D0	Command	Description
-	29/2A A[2:0]		0	1 0	0	1	0	X1 0	X.0	Continuous Vertical and	29h, X ₁ X ₀ =01b : Vertical and Right Horizontal Scroll 2Ah, X ₁ X ₀ =10b : Vertical and Left Horizontal Scroll
000	B[2:0]	+	+	*	*	•	B ₂	B ₁	B _o		(Horizontal scroll by 1 column)
	C[2:0]	+	+	*	*	*	C2	C1	C ₀	Setup	A[7:0] : Dummy byte
0	D[2:0]	+	+	*	*	*	D_2	D_1	Do		DID-01 - Defension and states
0	E[5:0]	*	+	E _s	E4	E3	E2	E1	E ₀		B[2:0] : Define start page address
								1	1		000b - PAGE0 011b - PAGE3 110b - PAGE6 001b - PAGE1 100b - PAGE4 111b - PAGE7
								1	1		010b - PAGE1 1006 - PAGE4 1116 - PAGE7
								1	1		0100-PAGE2[010-PAGE3
								1	1		
								1	1		C[2:0] : Set time interval between each scroll step in
								1	1		terms of frame frequency
								1	1		000b - 5 frames 100b - 3 frames
								1	1		001b - 64 frames 101b - 4 frames 010b - 128 frames 110b - 25 frame
								1	1		010b - 128 frames 110b - 25 frame 011b - 256 frames 111b - 2 frame
								1	1		0110 - 250 frames 1110 - 2 frame
								1	1		D[2:0] : Define end page address
								1	1		000b - PAGE0 011b - PAGE3 110b - PAGE6
								1	1		001b - PAGE1 100b - PAGE4 111b - PAGE7
								1	1		010b - PAGE2 101b - PAGE5
											The value of D[2:0] must be larger or equal to B[2:0]
											E[5:0] : Vertical scrolling offset
								1	1		e.g. E[5:0]=01h refer to offset =1 row
								1	1		E[5:0] =3Fh refer to offset =63 rows
								1	1		Note
											⁽¹⁾ No continuous vertical scrolling is available.
0	2E	0	0	1	0	1	1	1	0	Deactivate scroll	Stop scrolling that is configured by command
											26h/27h/29h/2Ah.
								1	1		Note
								1	1		(1) After sending 2Eh command to deactivate the scrolling
								1	1		action, the ram data needs to be rewritten.
_		_	_		_			L .			
0	2F	0	0	1	0	1	1	1	1	Activate scroll	Start scrolling that is configured by the scrolling setup commands :26h/27h/29h/2Ah with the following valid
								1	1		
								1	1		sequences:
								1	1		Valid command sequence 1: 26h ;2Fh.
								1	1		Valid command sequence 2: 27h ;2Fh.
								1	1		Valid command sequence 3: 29h ;2Fh. Valid command sequence 4: 2Ah ;2Fh.
											vand command sequence 4: 2Am (2Pm
											For example, if "26h; 2Ah; 2Fh." commands are
								1	1		issued, the setting in the last scrolling setup command,
								1	1		e. 2Ah in this case, will be executed. In other words,
								1	1		setting in the last scrolling setup command overwrites
								1	1		the setting in the previous scrolling setup commands.

2. Sci	olling (Com	mand	l Tab	le						
D/C#	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description
D/C# 0 0 0	Hex A3 A[5:0] B[6:0]	1	D6 0 * B ₆	D5 1 A5 B5	0	0 A3	0 A ₂ B ₂	D1 1 A1 B1	D0 1 A ₀ B ₀	Set Vertical Scroll Area	 A[5:0]: Set No. of rows in top fixed area. The No. of rows in top fixed area is referenced to the top of the GDDRAM (i.e. row 0).[RESET = 0] B[6:0]: Set No. of rows in scroll area. This is the number of rows to be used for vertical scrolling. The scroll area starts in the first
											row below the top fixed area. [RESET = 64] Note ⁽¹⁾ A[5:0]+B[6:0] \leq = MUX ratio ⁽²⁾ B[6:0] \leq = MUX ratio ⁽³⁰⁾ Vertical scrolling offset (E[5:0] in 29h/2Ah) \leq B[6:0] ⁽³⁰⁾ Set Display Start Line (X ₃ X ₄ X ₃ X ₂ X ₁ X ₀ of 40b-7Fh) \leq B[6:0] ⁽⁴⁾ The last row of the scroll area shifts to the first row of the scroll area. ⁽³⁾ For 64d MUX display A[5:0] = 0, B[6:0] = 64 : whole area scrolls A[5:0] + B[6:0] < 64 : central area scrolls A[5:0] + B[6:0] = 64 : bottom area scrolls A[5:0] + B[6:0] = 64 : bottom area scrolls

3. A	Addressing Setting Command Table C#Hex D7 D6 D5 D4 D3 D2 D1 D0 Command Description										
D/C#	Hex	D7	Dő	D5	D4	D3				Command	Description
0	00~0F	0	0	0	0	X3	X2	X1		Set Lower Column Start Address for Page Addressing Mode	Set the lower nibble of the column start address register for Page Addressing Mode using X[3:0] as data bits. The initial display line register is reset to 0000b after RESET. Note ¹⁾ This command is only for page addressing mode
0	10~1F	0	0	0	1	X3	X2	X,	0	Set Higher Column Start Address for Page Addressing Mode	Set the higher nibble of the column start address register for Page Addressing Mode using X[3:0] as data bits. The initial display line register is reset to 0000b after RESET. Note ¹⁾ This command is only for page addressing mode
0 0	20 A[1:0]	0 *	0 *	1 *	0 *	0 *	0 *	0 A1		Set Memory Addressing Mode	A[1:0] = 00b, Horizontal Addressing Mode A[1:0] = 01b, Vertical Addressing Mode A[1:0] = 10b, Page Addressing Mode (RESET) A[1:0] = 11b, Invalid
0 0 0	21 A[6:0] B[6:0]	0**	0 A ₆ B ₆	1 A ₅ B ₅	0 A4 B4	0 A ₃ B ₃	0 A ₂ B ₂	0 A ₁ B ₁	1 A ₀ B ₀	Set Column Address	Setup column start and end address A[6:0] : Column start address, range : 0-127d, (RESET=0d) B[6:0]: Column end address, range : 0-127d, (RESET =127d) Note ¹⁰ This command is only for horizontal or vertical addressing mode.

3. A	Addressing Setting Command Table										
D/C#	Hex	D7	D6	D5	D 4	D3	D2	D1	D0	Command	Description
0	22	0	0	1	0	0	0	1	0	Set Page Address	Setup page start and end address
0	A[2:0]	*	*	*	*	*	A ₂	A ₁	A_0		A[2:0] : Page start Address, range : 0-7d,
0	B[2:0]	*	*	*	*	*	\mathbb{B}_2	B ₁	B_0		(RESET = 0d)
											B[2:0] : Page end Address, range : 0-7d,
											(RESET = 7d)
						1	1	1	1		Note
											⁽¹⁾ This command is only for horizontal or vertical determined.
											addressing mode.
0	B0~B7	1	0	1	1	0	Х,	X1	X ₀	Set Page Start	Set GDDRAM Page Start Address
										Address for Page	(PAGE0~PAGE7) for Page Addressing Mode
										Addressing Mode	using X[2:0].
											Note
											⁽¹⁾ This command is only for page addressing mode

Product Specification

4. Ha	Hardware Configuration (Panel resolution & layout related) Command Table										
D/C#		D7	Dó						D0	Command	Description
o	40~7F	0	1	X5	X4	X3	X ₂	X1	X ₀	Set Display Start Line	Set display RAM display start line register from 0-63 using X ₂ X ₃ X ₃ X ₃ X ₄ X ₀ . Display start line register is reset to 000000b during RESET.
0	A0/A1	1	0	1	0	0	0	0	X.	Set Segment Re-map	A0h, X[0]=0b: column address 0 is mapped to SEG0 (RESET) A1h, X[0]=1b: column address 127 is mapped to SEG0
0 0	A8 A[5:0]	1	0	1 A5	0 A4	1 A3	0 A ₂	0 A ₁	0 A ₀	Set Multiplex Ratio	Set MUX ratio to N+1 MUX N=A[5:0] : from 16MUX to 64MUX, RESET= 111111b (i.e. 63d, 64MUX) A[5:0] from 0 to 14 are invalid entry.
D	C0/C8	1	1	0	0	X3	0	0	0	Set COM Output Scan Direction	C0h, X[3]=0b: normal mode (RESET) Scan from COM0 to COM[N -1] C8h, X[3]=1b: remapped mode. Scan from COM[N-1] to COM0 Where N is the Multiplex ratio.
0 0	D3 A[5:0]	1	1	0 A5	1 A4	0 A3	0 A2	1 A1	1 A ₀	Set Display Offset	Set vertical shift by COM from 0d~63d The value is reset to 00h after RESET.
	DA A[5:4]	1 0	1 0	0 A5	1 A4	1 0	0	1	0	Set COM Pins Hardware Configuration	A[4]=0b, Sequential COM pin configuration A[4]=1b(RESET), Alternative COM pin configuration A[5]=0b(RESET), Disable COM Left/Right remap A[5]=1b, Enable COM Left/Right remap

5. Tii	5. Timing & Driving Scheme Setting Command Table												
D/C#	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description		
	D5 A[7:0]	1 A,	1 A ₆	0 A5	1 A4	0 A3	1 A ₂	0 A ₁	1 A ₀	Set Display Clock Divide Ratio/Oscillator Frequency	A[3:0] : Define the divide ratio (D) of the display clocks (DCLK): Divide ratio= A[3:0] + 1, RESET is 0000b (divide ratio = 1)		
											A[7:4] : Set the Oscillator Frequency, F _{OSC} . Oscillator Frequency increases with the value of A[7:4] and vice versa. RESET is 1000b Range:0000b~1111b Frequency increases as setting value increases.		
0	D9	1	1	0	1	1	0	0	1	Set Pre-charge Period	A[3:0] : Phase 1 period of up to 15 DCLK		
0	A[7:0]	Aγ	A ₆	A ₅	A4	A ₃	A2	A_1	A ₀		clocks 0 is invalid entry (RESET=2h)		
											A[7:4] : Phase 2 period of up to 15 DCLK clocks 0 is invalid entry (RESET=2h)		
0	DB	1	1	0	1	1	0	1		Set V _{COMH} Deselect	A[6:4] Hex V _{COMII} deselect level		
o	A[6:4]	0	A ₆	A ₅	A4	0	0	0	0	Level	$\begin{array}{c} \mbox{code} \\ \hline 000b & 00h & \sim 0.65 \ x \ V_{CC} \\ \hline 010b & 20h & \sim 0.77 \ x \ V_{CC} \ (RESET) \\ \hline 011b & 30h & \sim 0.83 \ x \ V_{CC} \\ \end{array}$		
0	E3	1	1	1	0	0	0	1	1	NOP	Command for no operation		

Note (1) ""a" stands for "Don't care".

9. FUNCTIONAL SPECIFICATION

9.1 Commands

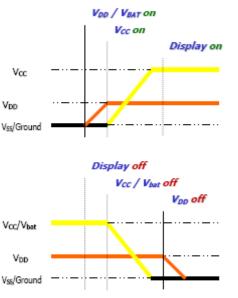
Refer to the Technical Manual for the SSD1306

9.2 Power down and Power up Sequence

To protect OEL panel and extend the panel life time, the driver IC power up/down routine should include a delay period between high voltage and low voltage power sources during turn on/off. It gives the OEL panel enough time to complete the action of charge and discharge before/after the operation.

92.1 Power up Sequence:

- 1. Power up V_{DD}
- 2. Send Display off command
- 3. Initialization
- 4. Clear Screen
- 5. Power up V_{CC}/ V_{BAT}
- Delay 100ms (When V_{CC} is stable)
- 7. Send Display on command
- 9.2.2 Power down Sequence:
 - 1. Send Display off command
 - 2. Power down V_{CC} / V_{BAT}
 - Delay 100ms (When V_{CC} / V_{BAT} is reach 0 and panel is completely discharges)
 Power down V_{DD}



Note 13:

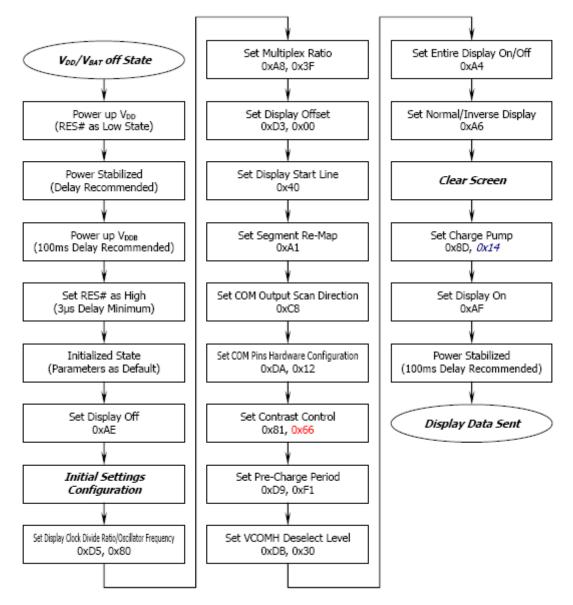
- 1) Since an ESD protection circuit is connected between V_{DD} and V_{CC} inside the driver IC, V_{CC} becomes lower than V_{DD} whenever V_{DD} is ON and V_{CC} is OFF.
- 2) V_{CC} / V_{BAT} should be kept float (disable) when it is OFF.
- 3) Power Pins (V_{DD}, V_{CC}, V_{BAT}) can never be pulled to ground under any circumstance.
- 4) V_{DD} should not be power down before V_{CC} / V_{BAT} power down.

9.3 Reset Circuit

When RES# input is low, the chip is initialized with the following status:

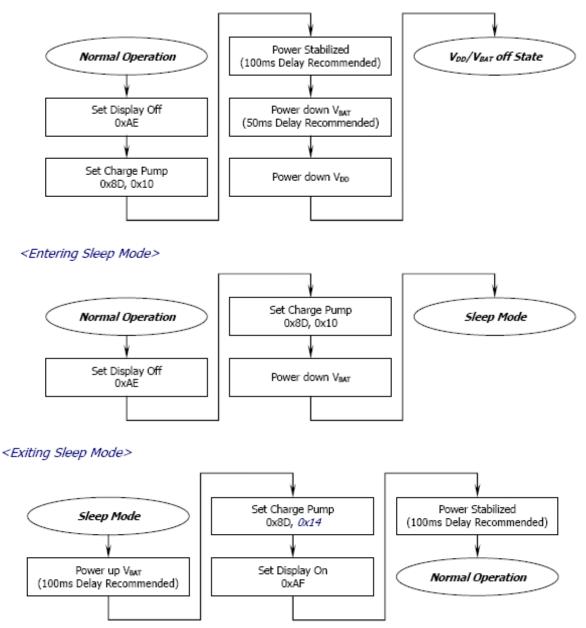
- 1. Display is OFF
- 2. 128×32 Display Mode
- 3. Normal segment and display data column and row address mapping(SEGO mapped to colum address 00h and COMO mapped to row address 00h)4. Shift register data clear in serial interface
- 5. Display start line is set at display RAM address 0
- 6. Column address counter is set at 0
- 7. Normal scan direction of the COM outputs
- 8. Contrast control register is set at 7Fh
- 9. Normal display mode (Equivalent to A4h command)

9.4 Actual Application Example



If the noise is accidentally occurred at the displaying window during the operation, please reset the display in order to recover the display function.

<Power down Sequence>



10. MODULE ACCEPT QUALITY LEVEL (AQL)

10.1 AQL Standard Value: Critical Defect =0.1, Major Defect=0.65; Minor Defect =2.5 10.2 Inspection Standard: MIL-STD-105E Table Normal Inspection Single Sampling Level II

11. RELIABILITY TEST.

11 Contents of Reliability Tests

Item	Conditions	Criteria
High Temperature Operation	70°C, 240 hrs	
Low Temperature Operation	-40°C, 240 hrs	
High Temperature Storage	85°C, 240 hrs	The operational
Low Temperature Storage	-40°C, 240 hrs	functions work.
High Temperature/Humidity Operation	60°C, 90% RH, 120 hrs	
Thermal Shock	-40°C ⇔ 85°C, 24 cycles 60 mins dwell	

* The samples used for the above tests do not include polarizer.

* No moisture condensation is observed during tests.

Failure Check Standard

After the completion of the described reliability test, the samples were left at room temperature for 2 hrs prior to conducting the failure test at $23\pm5^{\circ}$ C; $55\pm15^{\circ}$ RH.

12. QUALITY DESCRIPTION & APPLICTION NOTE

Please refer to "General Inspection Criteria" document.